



PRO-DIALOG



Carrier is participating in the Eurovent Certification Programme. Products are as listed in the Eurovent Directory of Certified Products.



Quality Management System Approval

AQUASNAP

## Cooling capacity 17.3-31.0 kW

This new generation of liquid chillers features the latest technological innovations, incorporating scroll compressors and operating on the ecological refrigerant HFC-407C.

The 30RA chillers from Carrier have an integrated hydronic module, with pump and expansion tank, limiting the installation to simple operations like connection of the power supply and the water supply and return piping.

An auto-adaptive control system ensures intelligent control of the compressor start-up sequence.

### Features

- Refrigerant R-407C is a blend of R-32, R-125 and R-134a and has no effect on the ozone layer.
- The components of these units are specifically designed for R407C refrigerant, and all units have been submitted to the necessary laboratory tests to ensure perfect operation.
- The unit incorporates two axial fans with horizontal air discharge. The advanced design allows exceptionally low-noise operation.
- Compact unit dimensions facilitate installation of these units in restricted spaces.
- Prepainted steel panels.
- Removable panels for improved service and easier access to all components.
- The refrigerant-to-water heat exchangers are plate heat exchangers, ensuring excellent heat transfer at reduced dimensions and low weight. The plates are made of welded

stainless steel. This heat exchanger type requires only minimum refrigerant quantities, compared with traditional heat exchangers.

- The scroll compressors run very quietly and vibration-free. They are known for their durability and reliability. The motor is fully cooled by suction gas and permits up to 12 starts per hour. The advanced concept of the scroll compressor allows reverse rotation due to incorrect wiring, without impairing the operation of the compressor. These compressors are especially designed for operation with R-407C.
- The hydronic module is factory-installed. This eliminates the need to install the necessary components on site, making the unit more compact and easy to install.

### The hydronic module includes:

- Flow switch
- Suction pressure gauge
- Expansion tank
- Spherical shutoff valve
- Filter
- Pressure pump
- Spherical control valve
- Discharge pressure gauge
- Automatic purge.

## **PRO-DIALOG control**

PRO-DIALOG is an advanced numeric control system that combines complex intelligence with great operating simplicity. PRO-DIALOG constantly monitors all machine parameters and safety devices, and precisely manages the operation of compressor and fans for optimum energy efficiency. It also controls the operation of the water pump.

## **A powerful control system**

- The PID control algorithm with permanent compensation for the difference between entering and leaving water temperature, anticipates load variations, and ensures intelligent leaving water temperature control.
- Reset of the leaving water temperature set point (according to the outdoor air temperature or the return water temperature).
- PRO-DIALOG control is auto-adaptive for improved chiller protection. Compressor cycling is automatically adapted to the characteristics of the application according to the inertia of the water loop and prevents dangerous compressor short cycling.
- PRO-DIALOG offers advanced energy management functions: time scheduling with up to eight sequences, lead/lag operation of two units, on/off control according to the outdoor air temperature.

## **Clear and easy-to-use control system**

- The operator interface is clear and user-friendly: LEDs and numeric displays ensure immediate verification of the unit operating data.
- 10 menus offer direct access to all machine controls, including fault history, for rapid fault diagnosis.

## **Extended communications capabilities**

- PRO-DIALOG offers a standard wired remote control with multiple functions for easy integration into any building management system: on/off control, cooling/heating mode selection, power demand limit or dual set point and a general alarm indication.
- RS485 serial port as standard.

## **Options/accessories**

	<b>Option</b>	<b>Accessory</b>
Unit without neutral	x	
220-3-50 power supply	x	
Unit without hydronic kit	x	
Water fill system	x	x
Coil protection grille	x	x



Pro-Dialog Junior operator interface

## Physical data

30RA		017	021	026	033
<b>Cooling capacity*</b>	kW	17.30	21.20	25.20	31.00
<b>Operating weight</b>	kg				
Unit with hydronic module		220	240	280	315
Unit without hydronic module		200	220	250	285
<b>Refrigerant charge R407C</b>	kg	4.80	5.13	6.41	7.70
<b>Compressor</b>		One scroll compressor			
<b>Water heat exchanger</b>		One plate heat exchanger			
Net water volume	l	1.50	1.88	2.16	2.82
Maximum water pressure	kPa	1000	1000	1000	1000
<b>Standard unit</b>					
Water connections (MPT gas)	in	1	1	1-1/4	1-1/4
<b>Unit with hydronic module</b>					
Pump		One single-speed, 230-1-50			
Available pressure**	kPa	138	126	150	138
Water inlet connections	in	1-1/4	1-1/4	1-1/4	1-1/4
Water outlet connections	in	1	1	1-1/4	1-1/4
Expansion tank water volume	l	8	8	8	8
<b>Water fill system (option)</b>					
Inlet/outlet diameter	in	1/2	1/2	1/2	1/2
<b>Condenser</b>		One, copper tubes and pre-treated aluminium fins			
Tube diameter	in	3/8	3/8	3/8	3/8
No. of rows		2	3	2	3
Tubes/row		52	52	60	60
Fin spacing	mm	1.81	1.81	1.81	1.81
<b>Fan</b>		Two propeller fans			
Diameter	mm	500	500	610	610
No. of blades		5	5	5	5
Air flow	l/s	2450	2222	3278	3000
Fan speed	r/s	12.83	12.91	11.05	10.95
<b>Water flow rate</b>	l/s	0.84	1.03	1.23	1.51
<b>Sound pressure level***</b>	dB(A)	46	47	50	50
<b>Sound power level</b>	dB(A)	74	75	78	78

\* Based on an outdoor entering air temperature of 35°C, an evaporator entering water temperature of 12°C and an evaporator leaving water temperature of 7°C.

\*\* At nominal water flow

\*\*\* Sound pressure level measured at 10 m distance.

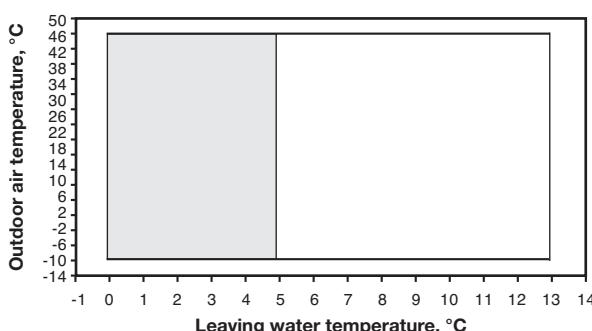
## Electrical data

30RA		017	021	026	033
<b>Power supply</b>	V-ph-Hz	400-3-50			
<b>Voltage range</b>	V	360-440			
<b>Power input</b>	kW	6.87	9.11	10.40	13.30
<b>Nominal current drawn*</b>	A	10.75	15.50	18.80	24.55
<b>Maximum power input</b>	kW	7.87	10.80	12.23	14.95
<b>Maximum current drawn**</b>	A	13.50	20.00	22.50	28.00
<b>Starting current</b>	A	87	132	134	139
<b>Pump power input</b>	kW	0.65	0.68	0.89	0.93

\* Based on an outdoor entering air temperature of 35°C, an evaporator entering water temperature of 12°C and an evaporator leaving water temperature of 7°C.

\*\* Based on an outdoor entering air temperature of 46°C and an evaporator leaving water temperature of 10°C.

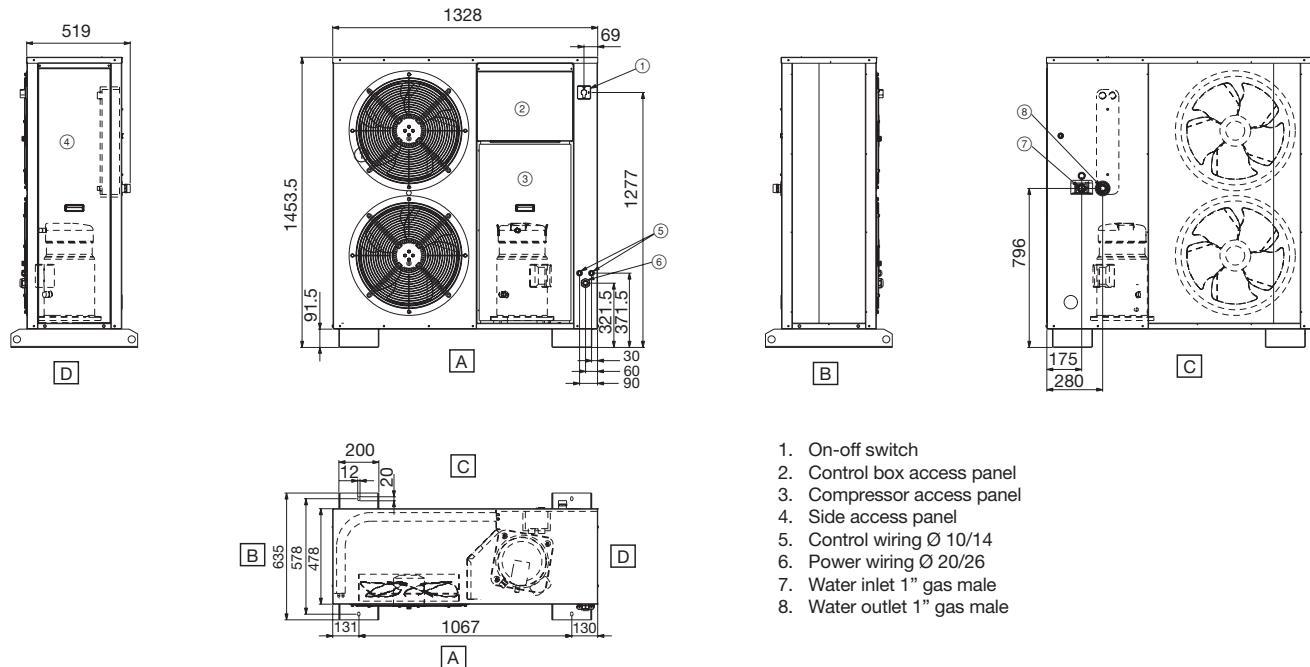
## Operating range



Operating range with anti-freeze solution and with special configuration of the Pro-Dialog control system.

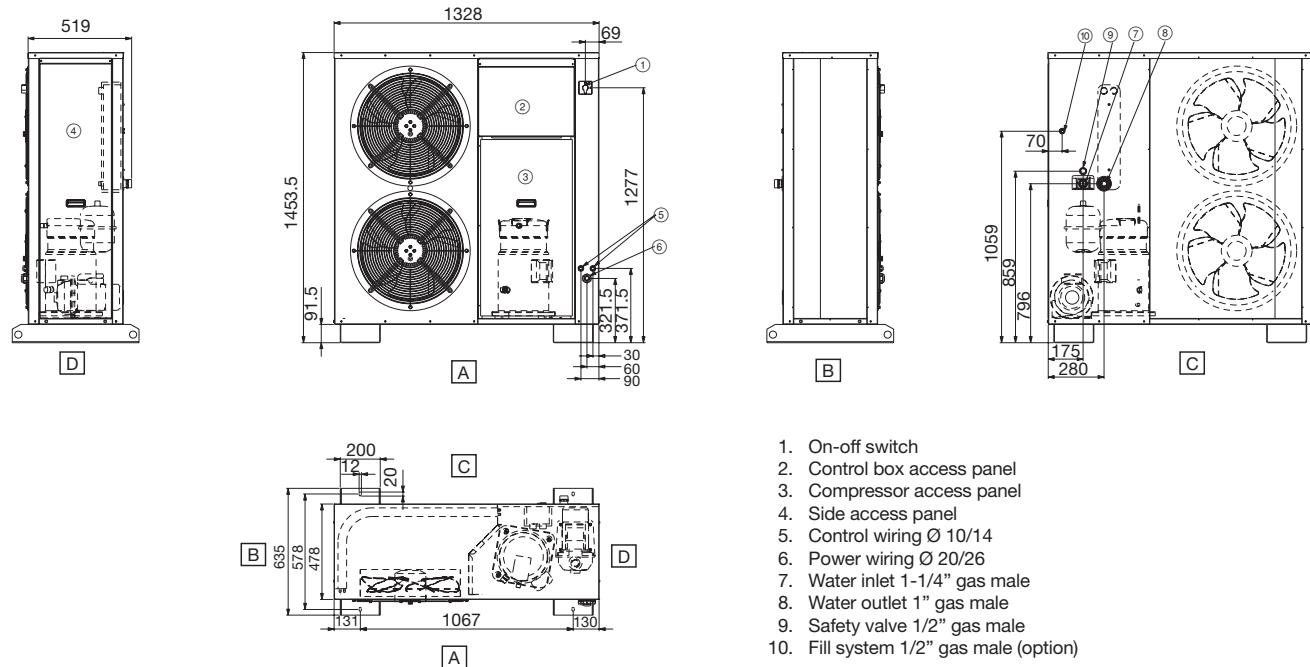
# Dimensions, mm

30RA 017-021 unit without hydronic kit



1. On-off switch
2. Control box access panel
3. Compressor access panel
4. Side access panel
5. Control wiring Ø 10/14
6. Power wiring Ø 20/26
7. Water inlet 1" gas male
8. Water outlet 1" gas male

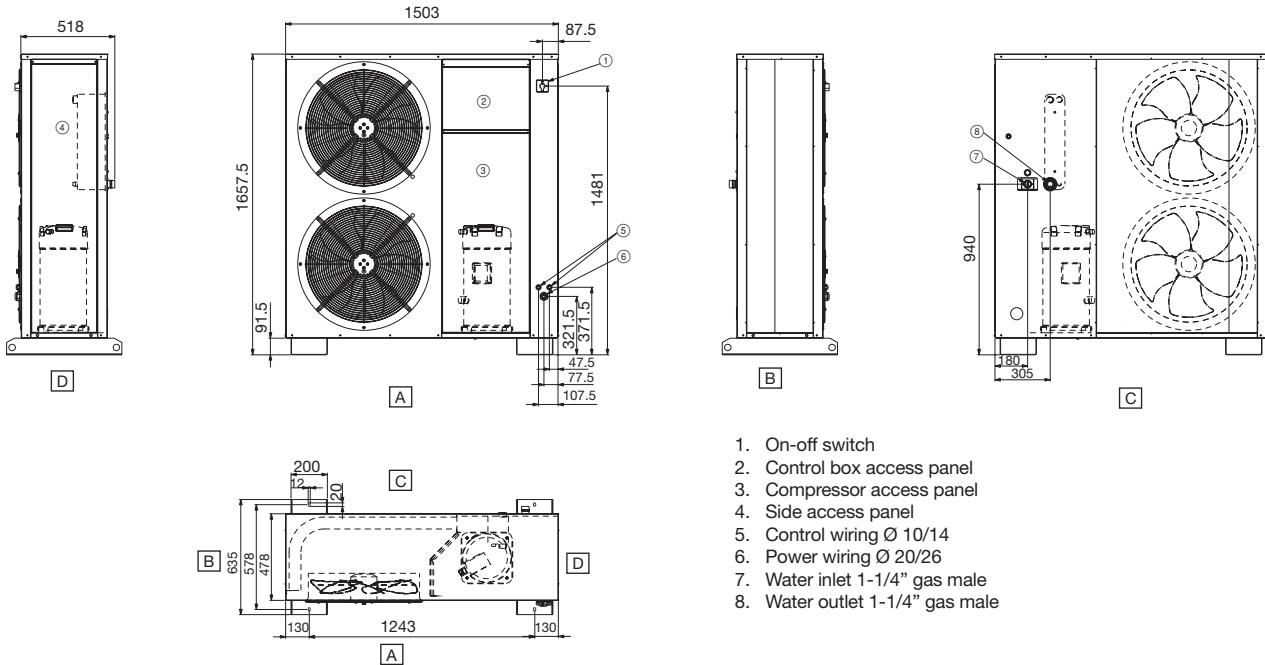
30RA 017-021 unit with hydronic kit



1. On-off switch
2. Control box access panel
3. Compressor access panel
4. Side access panel
5. Control wiring Ø 10/14
6. Power wiring Ø 20/26
7. Water inlet 1-1/4" gas male
8. Water outlet 1" gas male
9. Safety valve 1/2" gas male
10. Fill system 1/2" gas male (option)

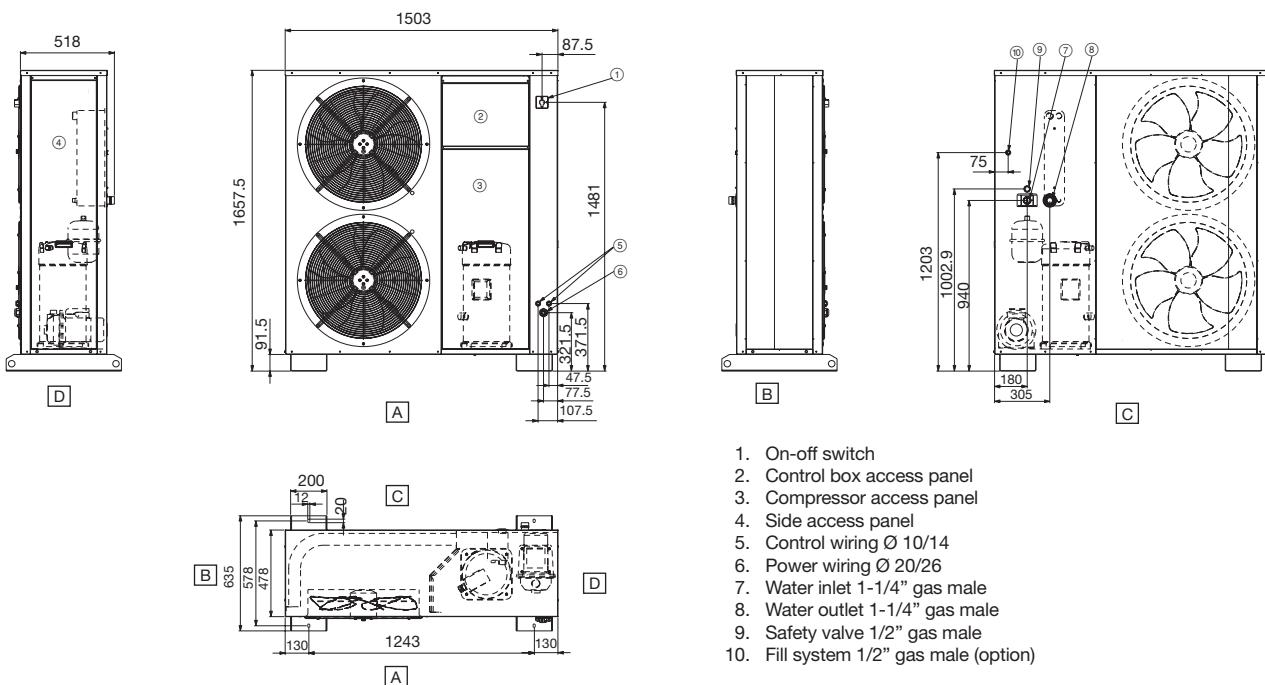
## Dimensions, mm

**30RA 026-033** unit without hydronic kit



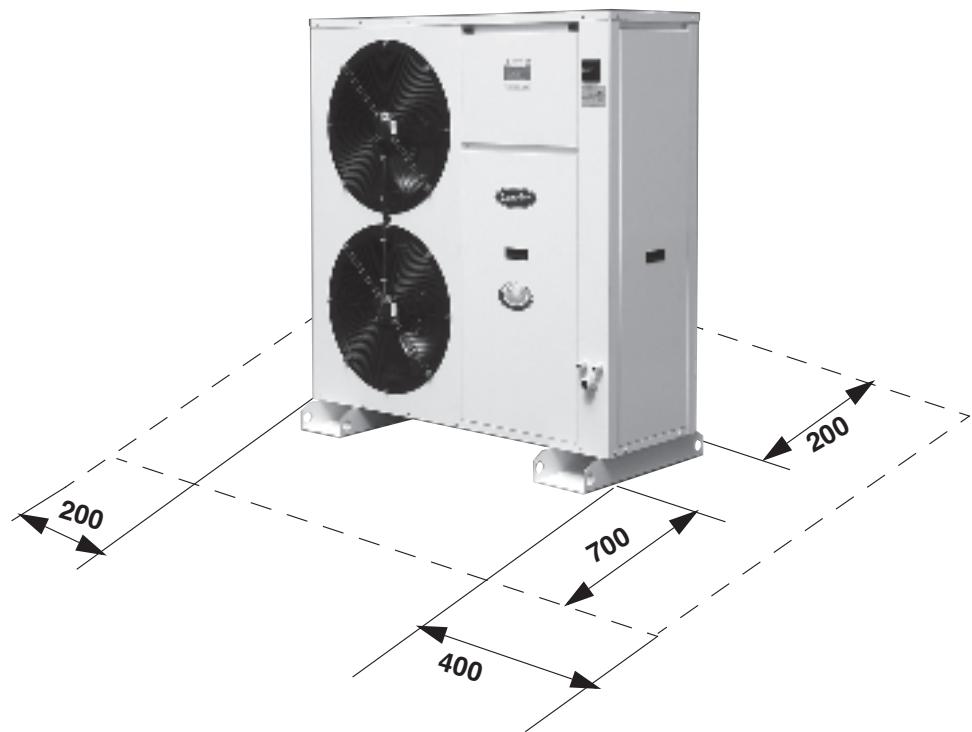
1. On-off switch
2. Control box access panel
3. Compressor access panel
4. Side access panel
5. Control wiring Ø 10/14
6. Power wiring Ø 20/26
7. Water inlet 1-1/4" gas male
8. Water outlet 1-1/4" gas male

## 30RA 026-33 unit with hydronic kit



1. On-off switch
2. Control box access panel
3. Compressor access panel
4. Side access panel
5. Control wiring Ø 10/14
6. Power wiring Ø 20/26
7. Water inlet 1-1/4" gas male
8. Water outlet 1-1/4" gas male
9. Safety valve 1/2" gas male
10. Fill system 1/2" gas male (option)

## Clearances, mm



# Cooling capacities

30RA		Condenser entering air temperature, °C																							
		25				30				35				40				45							
LWT °C	CAP kW	COMP kW	UNIT kW	Cooler I/s	Pres kPa	CAP kW	COMP kW	UNIT kW	Cooler I/s	Pres kPa	CAP kW	COMP kW	UNIT kW	Cooler I/s	Pres kPa	CAP kW	COMP kW	UNIT kW	Cooler I/s	Pres kPa	CAP kW	COMP kW	UNIT kW	Cooler I/s	Pres kPa
<b>017</b> 5	18.08	5.17	5.63	0.86	134	17.30	5.75	6.20	0.83	138	16.23	6.38	6.83	0.78	144	15.06	7.06	7.51	0.72	149	13.70	7.81	8.25	0.65	156
<b>021</b>	22.08	7.01	7.47	1.06	121	21.10	7.71	8.17	1.01	127	19.92	8.48	8.94	0.95	134	18.65	9.31	9.77	0.89	141	17.27	10.20	10.63	0.83	147
<b>026</b>	26.37	7.75	8.51	1.26	144	25.20	8.61	9.36	1.20	150	23.73	9.56	10.31	1.13	157	22.07	10.61	11.34	1.05	165	20.22	11.74	12.53	0.97	172
<b>033</b>	34.03	10.29	11.07	1.63	125	31.59	11.22	11.92	1.51	136	29.14	12.29	12.98	1.39	145	26.70	13.46	14.15	1.28	155	24.25	14.74	15.53	1.16	164
<b>017</b> 6	18.56	5.18	5.64	0.89	131	17.79	5.77	6.22	0.85	135	16.81	6.40	6.85	0.80	140	15.55	7.09	7.54	0.74	147	14.19	7.84	8.29	0.68	154
<b>021</b>	22.77	7.08	7.55	1.09	117	21.79	7.80	8.26	1.04	124	20.61	8.56	9.02	0.98	130	19.34	9.40	9.85	0.92	137	17.96	10.28	10.74	0.86	144
<b>026</b>	27.15	7.77	8.53	1.30	140	25.98	8.64	9.40	1.24	146	24.52	9.61	10.36	1.17	153	22.76	10.66	11.45	1.09	162	20.80	11.85	12.53	0.99	170
<b>033</b>	34.72	10.47	11.28	1.66	122	32.37	11.32	12.13	1.55	132	30.12	12.39	13.09	1.44	142	27.77	13.57	14.26	1.33	151	25.43	14.85	15.64	1.21	160
<b>017</b> 7	19.05	5.19	5.65	0.91	128	18.27	5.78	6.23	0.87	133	17.30	6.42	6.87	0.83	138	16.13	7.12	7.56	0.77	144	14.77	7.88	8.32	0.71	151
<b>021</b>	23.46	7.16	7.62	1.12	112	22.38	7.87	8.33	1.07	120	21.20	8.65	9.11	1.01	126	19.92	9.47	9.93	0.95	133	18.55	10.37	10.84	0.89	141
<b>026</b>	28.03	7.79	8.55	1.34	136	26.76	8.67	9.43	1.28	142	25.20	9.65	10.40	1.20	150	23.54	10.71	11.45	1.12	158	21.49	11.85	12.64	1.03	167
<b>033</b>	35.40	10.64	11.38	1.69	118	33.15	11.54	12.24	1.58	128	31.00	12.50	13.30	1.48	138	28.75	13.68	14.47	1.37	147	26.60	14.96	15.75	1.27	156
<b>017</b> 8	19.54	5.20	5.66	0.93	125	18.76	5.80	6.25	0.90	130	17.79	6.44	6.89	0.85	135	16.62	7.15	7.59	0.79	142	15.26	7.91	8.35	0.73	149
<b>021</b>	24.24	7.23	7.70	1.16	108	23.06	7.95	8.41	1.10	115	21.89	8.72	9.18	1.05	122	20.61	9.56	10.01	0.98	130	19.24	10.45	10.95	0.92	138
<b>026</b>	28.81	7.80	8.56	1.38	131	27.54	8.70	9.46	1.32	138	25.98	9.68	10.43	1.24	146	24.22	10.77	11.56	1.16	155	22.17	11.95	12.64	1.06	165
<b>033</b>	35.99	10.79	11.60	1.72	115	33.93	11.65	12.45	1.62	125	31.88	12.71	13.41	1.52	134	29.83	13.78	14.58	1.43	143	27.77	15.06	15.85	1.33	151
<b>017</b> 9	19.92	5.21	5.67	0.95	123	19.24	5.81	6.27	0.92	127	18.27	6.46	6.91	0.87	133	17.11	7.17	7.62	0.82	139	15.74	7.94	8.38	0.75	146
<b>021</b>	24.93	7.31	7.77	1.19	103	23.75	8.03	8.49	1.13	110	22.57	8.81	9.27	1.08	118	21.30	9.64	10.10	1.02	126	19.83	10.54	10.95	0.95	134
<b>026</b>	29.69	7.82	8.59	1.42	126	28.33	8.73	9.48	1.35	133	26.76	9.73	10.48	1.28	142	24.91	10.82	11.56	1.19	151	22.76	12.06	12.74	1.09	162
<b>033</b>	36.67	11.00	11.81	1.75	112	34.72	11.86	12.56	1.66	121	32.76	12.82	13.51	1.57	130	30.90	13.89	14.68	1.48	138	28.95	15.17	15.96	1.38	147
<b>017</b> 10	20.41	5.23	5.68	0.98	119	19.73	5.83	6.29	0.94	124	18.76	6.49	6.93	0.90	130	17.59	7.20	7.65	0.84	136	16.23	7.97	8.41	0.78	144
<b>021</b>	25.62	7.38	7.85	1.22	99	24.44	8.11	8.57	1.17	106	23.26	8.88	9.34	1.11	115	21.99	9.73	10.18	1.05	122	20.51	10.62	11.06	0.98	131
<b>026</b>	30.47	7.85	8.61	1.46	122	29.11	8.76	9.51	1.39	130	27.45	9.77	10.52	1.31	139	25.59	10.87	11.66	1.22	148	23.44	12.06	12.85	1.12	158
<b>033</b>	37.36	11.22	11.92	1.78	109	35.50	11.97	12.77	1.70	118	33.74	12.93	13.73	1.61	126	31.88	14.00	14.79	1.52	134	30.12	15.28	16.07	1.44	142

**Legend:**

<input type="checkbox"/>	Capacity based on standard EUROVENT conditions
<input checked="" type="checkbox"/>	Leaving water temperature
<input checked="" type="checkbox"/>	Cooling capacity
<input checked="" type="checkbox"/>	Compressor power input
<input checked="" type="checkbox"/>	Unit power input (compressor, fans, control circuit)
<input checked="" type="checkbox"/>	Cooler I/s
<input checked="" type="checkbox"/>	Water heat exchanger water flow rate
<input checked="" type="checkbox"/>	Available pressure at the unit outlet (unit with single-pump hydronic module)

The performances are in accordance with EN 12055 and certified by EUROVENT.

**Full load corrections factors for Eurovent laboratory test:**

Cooling capacity 1.00

Energy efficiency ratio 1.00

**Application data:**

Refrigerant: R-407C

Evaporator temperature rise: 5 K

Evaporator fluid: Chilled water

Fouling factor: 0.000044 m<sup>2</sup> K/W



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Manufacturer reserves the right to change any product specifications without notice.

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